



TECHNICAL DATA SHEET

DPM-230 DPM Epoxy Primer

Description

DPM-230 is a two-component epoxy primer where damp-proofing is essential for use on concrete and polymer modified cementitious screeds to enhance adhesion.

DPM-230 Primer is designed to reduce the journey of water vapour through the concrete. It allows moisture sensitive systems to be applied to concrete and screed with a high R.H. of up to 98%.

Features & Benefits

- Nonylphenol free.
- 100% Solid.
- Suitable for dry or damp conditions, old or new concrete.
- Improves the adhesion of toppings to the substrate.
- Reduce water permeability.
- Excellent film quality even at low temperatures and high humidity.
- Moisture tolerant during cure.
- Excellent early water resistance.

Packaging Kit

- 5kg Kit - Component A & B
- 10kg Kit - Component A & B
- 15kg Kit - Component A & B

Coverage

Coverage varies widely due to the porosity and profile of different substrates.

- 5 kg covers 20 m² per coat
- 10kg covers 40 m² per coat
- 15kg covers 60 m² per coat

Recommended: Two coats to act as a damp-proof membrane. Each coat can be pigmented differently to help identify the two priming coats if required. Apply at right angles to each other.

* Coverage figures given are theoretical. Practical coverage rates may vary due to wastage factors and site condition, profile, and porosity of the substrate.

Substrate Requirements

Requirements as follows:

- The concrete substrate must be prepared mechanically to achieve an open texture surface using a captive shot blast machine or diamond grinding.
- Free from cracks and fissures. If any, they must be previously treated (we recommend Sindec Epoxy Crack Filler).
- Clean and dry, free of dust, loose particles, oils, organic residues, laitance, and contaminants.

*Inadequate preparation will lead to loss of adhesion and failure.

Tensile Adhesion Strength

>1.5 N/mm² to concrete

Compressive Strength

>25 N/mm² to concrete

Environmental Conditions

Optimum ambient temperature range is 15 – 25°C. Localized heating (electric powered warm air blower) or cooling equipment may be required outside this range to achieve ideal temperature conditions.

The substrate and uncured floor must be kept at least 3°C above the dew point to reduce the risk of condensation or blooming on the surface, relative humidity at less than 75%. (ideally between 50-65%) from before priming, to at least 48 hours after application.

Installations outside of the above parameters will affect the cure period, surface finish and strengths.

Mixing

Pour the hardener component B into the resin component A and mix both components for a minimum of 3 minutes using a low-speed paddle mixer (300-400 rpm).

Use a spatula to scrape the sides and bottom of the bucket. To ensure proper mixing, pour the resin into a clean bucket and mix for 1 further minute.

Product Application

Once mixed, the primer should be applied immediately in a thin continuous film. Work the primer into the surface using a squeegee, then roll to avoid pooling. On porous surfaces **DPM-230** will be absorbed very quickly, so use enough primer to ensure complete surface sealing.

Two coats of **DPM-230** must be applied to ensure a sealed surface.

Technical Information

Curing Schedule 20°C	Touch Dry Recoating Fully Cure	12-18hrs Within 24hrs 7 Days
Shelf Life	Resin & Hardener:	12 Months
Pot Life	Temp 20°C	25 to 30 Minutes
Storage	This product must be stored off the ground in original packaging, unopened and undamaged. The ambient conditions must be dry and between 10°C and 30°C with no direct sunlight. Protect from frost.	



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Appearance

Clear/Amber liquid.

Technical Advice

For further information on this or any other Sindec product, please contact our office.

Limitations

Do not proceed with application if atmospheric relative humidity is, or is anticipated to be, >90% or if the surface temperature is <3°C above the dew point. Application should not commence when the substrate temperature or the ambient temperature is or is anticipated to be <10°C during the application or within the curing period.

The design strength of the substrate concrete surfaces must be a minimum of 25 N/mm² compressive strength at 28 days. Compact and cohesive pull of test must show a minimum resistance of 1.4 N/mm².

Disposal of Containers

Empty containers must be handled with the same precautions as if they were full. Treat empty containers as hazardous waste and transfer them to an authorized waste manager. If the containers still have some material left, do not mix with other product before considering the risk of potentially dangerous reactions.

Any remaining parts A and B of the same product should be mixed and allowed to cure before disposal.

Health & Safety

Before using this product, please ensure that you have received and read the product Material Safety Data Sheet. Refer to the hazard labelling on the product. Always wear gloves and goggles and avoid contact with skin and eyes.

Additional Information:

The information contained in this document, and all further technical advice given is based on our present knowledge and experience.

However, it implies no liability or legal responsibility on our part. No warranty or guarantee of product performance in the legal sense is intended or implied as the conditions of use and the competence of any labour involved in the application are beyond our control.

Properties and coverage rates shown are for guidance purposes only. The user of the product must determine the product's suitability for the intended purpose. We reserve the right to make any changes according to technological progress or further developments.

Products are guaranteed against defective materials and manufacture and are sold subject to our standard terms and conditions of sale, copies which can be obtained upon request.

The use of the product must be tested for suitability of application and purpose.

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